



Ddev Plastiks Industries Limited

## TECHNICAL DATA SHEET

### KI – 184 AT GY: PVC AUTOMOTIVE Compound

#### Description:

KI – 184 AT GY is extrusion compound for sleeve application. It is formulated with a high-quality resin, plasticizers, stabilizers and other additives.

#### Typical Properties:

| Property                         | Unit    | Test Method     | Typical Value |
|----------------------------------|---------|-----------------|---------------|
| Usage                            |         |                 | Sleeve        |
| Sp. Gravity @27°C                |         | ASTM - D – 792  | 1.44 ± 0.03   |
| Hardness @27°C                   | Shore A | ASTM - D 2240   | 84 ± 3        |
| Thermal Stability@200°C          | Minutes | IS : 10810 (60) | >80           |
| Tensile Strength (TS) @27°C      | MPa     | IS : 10810 (7)  | > 14          |
| Elongation at Break (E.B) @27°C  | %       | IS : 10810 (7)  | >250          |
| Volatile Loss @130°C for 3 hours | %       | IS : 6719       | <1.00         |

\* Test specimen made after milling the granules and then in compression molded at 160 °C for 10 min with 200kg / cm<sup>2</sup> hydraulic pressure

**Color:** Grey

#### Processing:

KI – 184 AT GY can be processed on any good injection molding designed for PVC at temperature in the range of 140°C- 180°C. This is the guideline temperature range; actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing capacity. Preheating of granules at 70+/-5°C for 10 minutes is always advisable for better processing.

#### Packaging:

KI – 184 AT GY is available in the form of free-flowing pellets and supplied in bags with sealed double layer PE liner to prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

#### Storage and Shelf Life:

Material should be store in moisture free cool & dry place and should be consume within three months from the manufacturing date.

#### Safety:

KI – 184 AT GY is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product is sold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

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